

# **Fortified Window Screens for Maximum Safety**

#### ROBUST PROTECTION

With strength to stop forced entry attack and hurricane flying debris, QMi stainless screens are perfect choice to protect your property.

### **UNCOMPROMISED VIEWS**

High-tensile 304-grade always-black mesh designed for optimal clarity, allowing occupants to see through effortlessly - inside and out.

### **FLEXIBLE CONFIGURATIONS**

Available in fixed and code-compliant operable egress configurations, our screens meet all opening needs.

### STYLISH SECURITY

Engineered for subtle elegance, the low-profile aluminum frame fits building contours and is fabricated to integrate with your aesthetic design.

### **CUSTOMIZED AND COMPLIMENTARY**

Tailor-made to fit your specific window size and shape, making them a perfect fit to enhance security and appeal for any window.



## **Features Summary**

### MAIN FRAME AND SUB-FRAME/SASH

- 6005-T5 extruded aluminum alloy frame, with 6061-T6 aluminum alloy corner key
- 2-7/16 in. (W) x 1-1/8 in. (D) fixed frame
- 3-3/4 in. (W) x 2-13/16 in. (D) operable egress frame
- Minimum tensile strength of 22,000 lbs. per sq. in.
- Maximum size 61.5 in. x 144.5 in. OA (fixed) and 61.5 in. x 98 in. OA (operable egress)

### **WIRE MESH**

- High tensile 304 stainless steel mesh with 12 x 12 strands per in. (standard)
- 1 in. mesh retention to frame at 90°

### **MULLIONS**

- Used on operable egress screens only, 54 in. (H) or taller
- 6063-T5 extruded aluminum tube

# HINGES AND OTHER MISCELLANEOUS HARDWARE

- Hinges used on openable egress only, 6005-T5 aluminum
- All other hardware is aluminum, stainless steel or coated corrosion-resistant steel (no plastic parts)

## **Options Summary**

### **WIRE MESH**

 High-tensile 304 stainless heavy duty available (custom, lead time)

#### **FRAME SHAPES**

- Arch, polygon, round (min 38 in. diameter)
- Other custom shapes available

#### **FRAME COLORS**

- White, bronze, beige powder (SH-series powder coat per AAMA 2063-13, DFT 60-110µm)
- Custom powder or wet paint available

#### MOUNT

Face mounted to structure or buildout

### WARRANTY





### **Certifications**



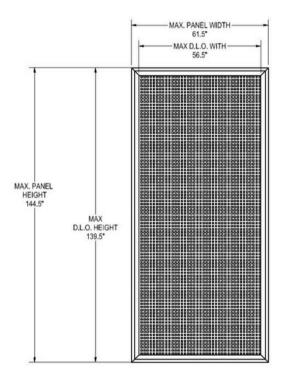
Florida Building Code (FBC) (HVHZ & non-HVHZ) (No. FL16123-R5)



Texas Department of Insurance (TDI) (3rd Party Evaluation)

## **System Details (Fixed, Panel View)**

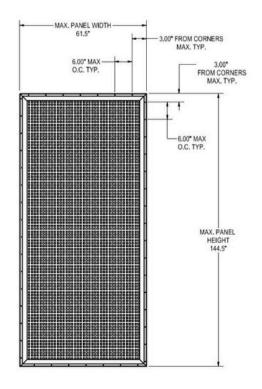
### **Exterior Elevation**





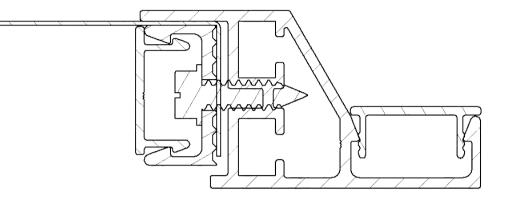
(3D View, External Elevations)

### **Screen Frame and Anchoring**



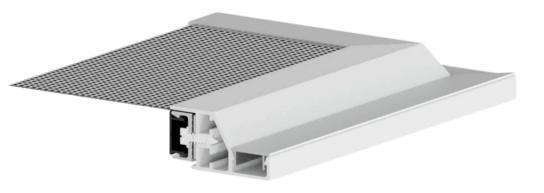
- System designed to attach to concrete, masonry, and wood framing.
- Fastener spacing and type requirements for hurricane applications per approved documents.
- Snap cover used to cover fasteners and provide clean surface aesthetic that blends with architecture.

# **System Details (Fixed, Assembly View)**



(Assembly 2D)

- Three (3) primary elements to system frame, wire retainer, and cap
- Assembly components (ex-cover) provided as a system for installation
- Holes pre-drilled to speed in-field work
- Snap cover (post-fastening/attachment) complete the install

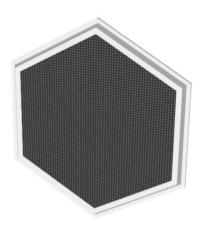


(Assembly 3D)

# **System Details (Fixed, Shapes)**



Arch



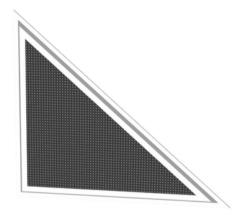
Hexegon (ref)



Round



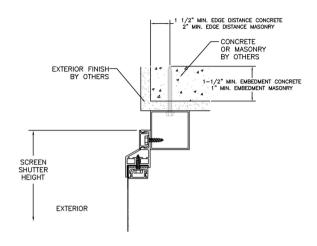
Polygon (ref)



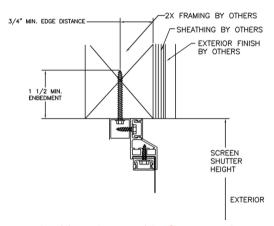
Triangle (ref)

- Wide range of shapes and custom configurations available on fixed screens
- Lead time may vary depending on configurations

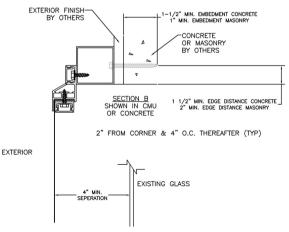
# **System Details (Fixed, Mounting)**



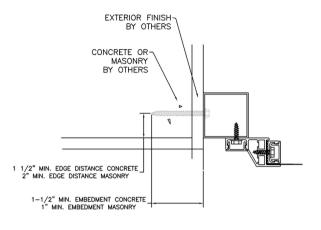
(Buildout, Recessed Surface Mount)
[CMU]



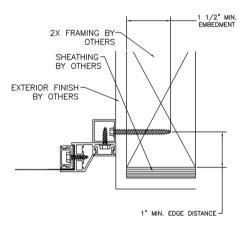
(Buildout, Recessed Surface Mount)
[Wood]



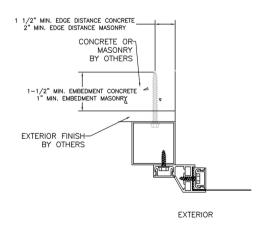
(Buildout, Horizontal Proud Surface Mount)
[CMU]



(Buildout, Trap Mount) [CMU]

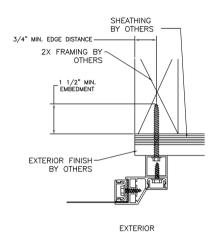


(Buildout, Trap Mount)
[Wood]

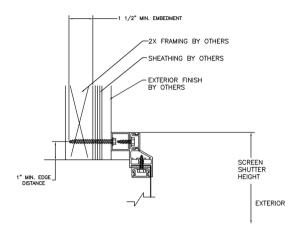


(Buildout, Vertical Proud Surface Mount)
[CMU]

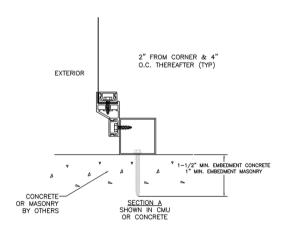
# **System Details (Fixed, Mounting Continued)**



(Buildout, Vertical Proud Surface Mount)
[Wood]



(Buildout, Horizontal Proud Surface Mount)
[Wood]

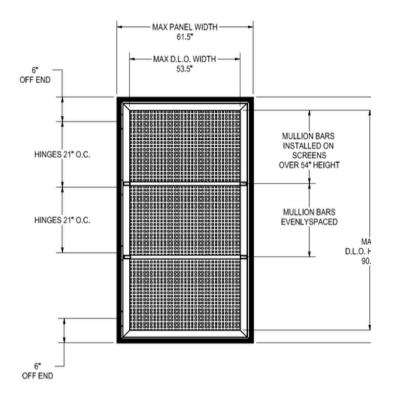


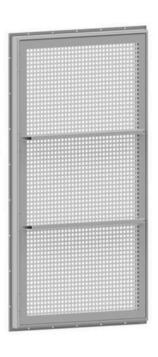
(Buildout, Generic Mount at Sill) [CMU]

**Note:** 4 in. minimum glass separation required for hurricane mounting

## **System Details (Operable Egress, Panel View)**

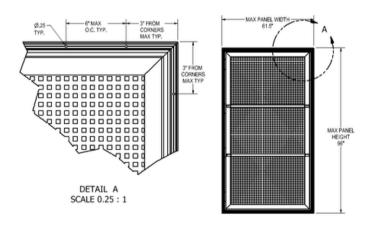
### **External Elevation**





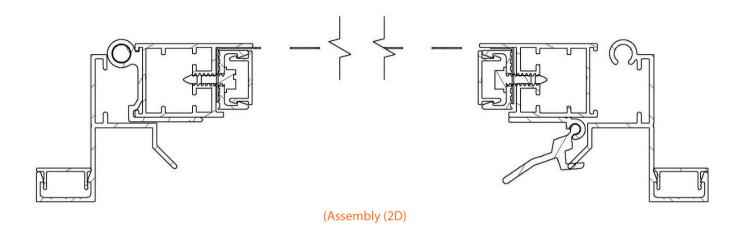
(3D View, External Elevation)

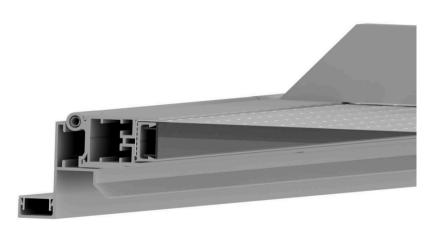
### **Screen Frame and Anchoring**



- System designed to attach to concrete, masonry, and wood framing
- Mullions used when screens are 54 in. (H) or taller, interval of 3 evenly spaced sections (2 mullions, 3 screen sections
- Fastener spacing and type requirements for hurricane applications per approval documents
- Snap cover used to cover fasteners and provide clean surface aesthetic that blends with architecture

# **System Details (Operable Egress, Assembly View)**

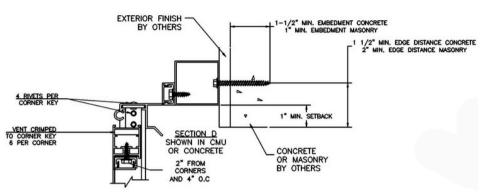




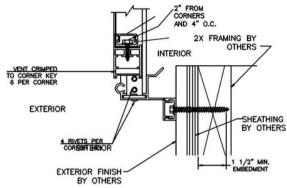
(Assembly (3D)

- Holes pre-drilled to speed in-field work
- Assembled components (ex-cover) provided as a system for installation
- Snap cover completes the install (post fastening / attachment)

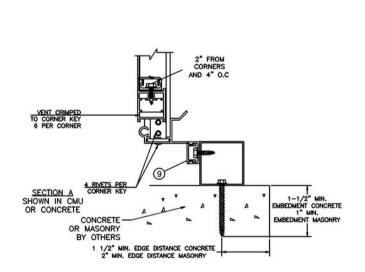
# **Option Details (Operable Egress, Mounting)**



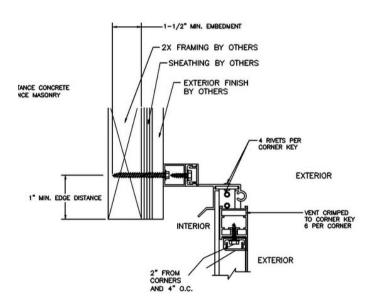
(Buildout, Horizontal Proud Surface Mount) [CMU]



(Direct, Horizontal Proud Surface Mount)
[Wood]

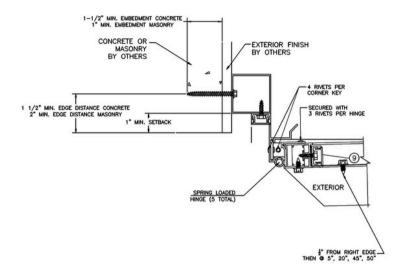


(Buildout, Generic Mount at Sill) [CMU]

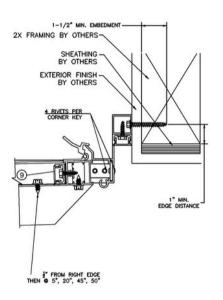


(Buildout, Horizontal Proud Surface Mount)
[Wood]

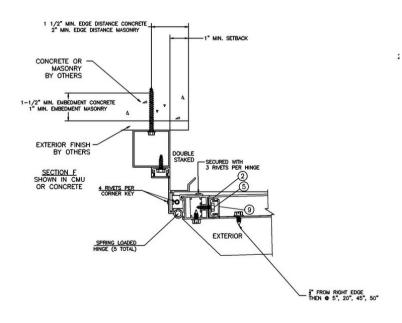
# **Option Details (Operable Egress, Mounting)**



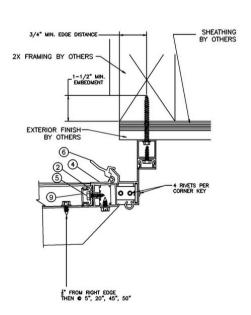
(Buildout, Vertical Trap Mount)
[CMU]



(Buildout, Vertical Trap Mount)
[Wood]

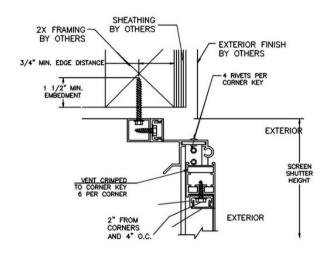


(Buildout, Vertical Proud Surface Mount)
[CMU]

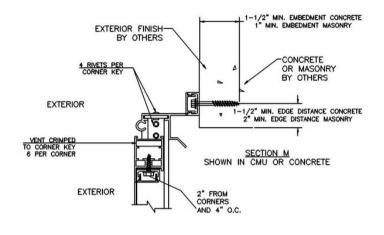


(Buildout, Vertical Proud Surface Mount)
[Wood]

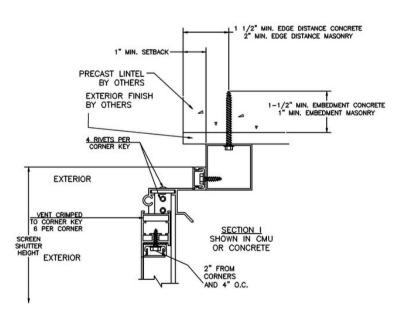
## **Option Details (Operable Egress, Mounting)**



(Buildout, Vertical Proud Surface Mount)
[Wood]



(Direct, Horizontal Proud Surface Mount) [CMU]

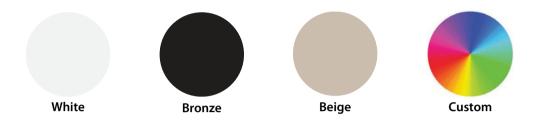


(Buildout, Horizontal Trap Mount)
[CMU]

**Note:** 4 in. minimum glass separation required for hurricane mounting

# **Option Details (Colors)**

### **Colors and Finish**



- Powder coat options for standard colors.
- Powder wet and wet paint options for custom color.
- Contact your QMi Sales or Project Support Representative for pricing and lead times on custom colors.